Human Platelet Lysate Produced at Industrial Scale for Use as Fetal Bovine Serum Replacement in Cell Manufacturing Protocols Yiwei Ma¹, Samantha Reilly¹, Stephen Fischer¹, Mariluz Henshaw², Jan Pierce², Achut Raj Poudel², Jo-Anna Reems²

¹Compass Biomedical Inc., Cleveland, OH USA 44103, ²University of Utah, Cell Therapy and Regenerative Medicine, Salt Lake City, UT USA 84108

Introduction

Limitation of FBS: The use of fetal bovine serum (FBS) for clinical manufacturing of stem cell products poses risks including the potential for viral and prion transmission and the possibility of adverse immunological reactions.

Limitation of Traditional Method: Traditionally, HPL has been prepared by individual laboratories in small batches using protocols that differ in the number of platelet units pooled, the processing of platelets, and the requirement for heparin. These differences can significantly impact stem cell growth, morphology, and functionality.

PLUSTM Human Platelet Lysate (hPL): To address these issues, we have developed a highly standardized, industrial-scale production process for our PLUS™ hPL (up to 100 L lot size) that uses good manufacturing practices (GMP) to produce a viable, xenogeneic-free alternative to FBS. **Objective:** Our primary focus for this study was to assess the capacity of PLUS[™] hPL to replace FBS for manufacturing of several cellular products, including human bone marrow-derived stromal cells (hMSCs) and human adipose-derived stromal cells (hASCs), human neonatal dermal fibroblasts (NHDE) atc

PLUS [™] Human Platelet Lysate	Clinical	Research	
	GMP-PLUS™	PLUS™	MSC-Qualified PLUS™
Manufacturing process	Fully closed	Fully closed	Fully closed
Filling process	Fully closed	Controlled environment	Controlled environment
Distribution	Cryobags	Bottles	Bottles
Released SOPs for all processes	Yes	Partial	Partial
Performance testing	Confirmed by hMSC outgrowth	None	Confirmed by hMSC outgrowth
	PLUSTM Human Platelet LysateManufacturing processFilling processDistributionReleased SOPs for all processesPerformance testing	PLUSTM Human Platelet LysateClinicalBanufacturing processGMP-PLUSTMManufacturing processFully closedFilling processFully closedDistributionCryobagsReleased SOPs for all processsYesPerformance testingConfirmed by hMSC outgrowth	PLUSTM Human Platelet LysateClinicalReserveGMP-PLUSTMPLUSTMPLUSTMPLUSTMPLUSTMManufacturing processFully closedFully closedFu

Methods

Platelet Lysate Manufacturing: Expired platelet units were acquired from FDA-registered AABB accredited blood banks and lysed using a freeze-thaw process. Cell debris and clotting factors were removed. Each lot was produced by pooling >100 donors.

ELISA: Growth factor concentrations were quantified using human-specific ELISA kits (R&D Systems).

Tissue Origin: 9 different donors of fresh human bone marrow (hBM) from the posterior iliac crest were obtained from Lonza or AllCells. 6 different donors of fresh human lipoaspirate tissue from the abdomen or thigh were obtained from ZenBio.

CFU Assay: Mononuclear cells (MNCs) were isolated via Ficoll gradient centrifugation and plated into standard tissue culture flasks at a density of 50,000 MNCs/cm². After culturing for 7 days, colonies were fixed with methanol and stained with Giemsa solution for visual quantification. **Cell Culture:** Isolated hMSCs and hASCs were seeded at 1,000 cells/cm² in α MEM supplemented with MSC-Qualified FBS (Invitrogen) or different concentrations of PLUS[™] hPL with medium change every third day, and harvested with trypsin when ~85% confluency was reached. Flow Cytometry: Viable cell counting and immunophenotyping were performed using a C6 Flow Cytometer (BD Accuri). An MSC Phenotyping Kit (Miltenyi) was used for MSC surface marker identification per ISCT guidelines.

Immunosuppression: Carboxyfluorescein succinimidyl ester (CFSE, Invitrogen)-labeled human peripheral blood mononuclear cells (PBMCs) were cultured at 400,000 cells/well in a 24-well plate in 10% FBS RPMI. T lymphocytes were stimulated to proliferate using human CD3/CD28 Dynabeads (Invitrogen) in the absence or presence of MSCs. T cell proliferation was determined 4 days later by flow cytometry analysis of CFSE fluorescence intensity.

Contact

Compass Biomedical 7100 Euclid Avenue Cleveland, Ohio 44103 www.compassbiomed.com



Results

12,000 10,000 th Factor (pg/mL) 000'9 000'8 4.000 2,000 VEGF EGF PDGF-BB





Discussion

• Human platelet lysate (hPL) can be produced at an industrial scale (platelet units from >100 donors pooled) resulting in a safe product with minimal lot-to-lot variation hPL can be used throughout the MSC manufacturing process from isolation of cells (via plastic adherence) to ex vivo expansion to cryopreservation Both hMSCs and hASCs expand extensively in hPL with significantly higher yields than FBS. The difference is much greater for hASCs than hMSCs. hMSCs and hASCs expanded in hPL over multiple passages maintain their spindle morphology and expression of characteristic surface markers. The immunosuppressive activity is comparable between hPL and FBS-expanded hMSCs/hASCs due to hPL's minimal fibrinogen concentration.

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ors of	f hMS0	Cs	Average from 6 donors of hASCs				
atopo	oietic+	% CD73+	% CD90+	% CD105+	% Hematopoietic+	% CD73+	
)7±0.3	84	99.8±0.05	99.6±0.21	99.6±0.34	0.50±0.12	99.9±0.06	
50±0.2	25	98.0±3.22	99.8±0.12	98.5±0.65	0.35±0.06	100±0.06	
.3±0.1	.9	99.0±1.49	99.9±0.09	98.3±0.51	0.28±0.05	100±0.04	
V8-R	10 5% 10	% FBS 6 PLUS [™] % PLUS [™]	After 4 passages of culture, both FBS and PLUS [™] hPL expanded hMSCs and hASCs maintained their phenotypes.				
8 107.2	10% FBS 5% PLUS TM						
107.2	PLUS [™] hPL cultured hACSs have a more spindle shape wher attached to plastic and are much easier to detach with trypsin.						